

**Brady Tsoft3ST-40 Thermally Conductive Material Gap Filler**

TDS No. BT-8813  
Effective Date: 08/03/2011

**Description:**

**GENERAL**

**Colour:** Green  
**Binder:** Silicone  
**Filler:** Aluminium Oxide

Soft Gap Filler is a soft material designed to conduct heat away from uneven surfaces. The conformability allows for intimate contact over rough surfaces and eliminates air.

**APPLICATION**

Tsoft® materials are thermally conductive insulators typically mounted between a transistor and a heat sink offering low thermal resistance as well as electrical insulation. Tsoft® materials do not require thermal grease. Using Tsoft® materials can lead to dramatic production cost reductions and improved product uniformity eliminating messy grease mica application, contamination, mica cracking, silicone migration and drying out.

**COMPLIANCE**

BT-8813 is halogen-free in accordance to definition in IEC61249-2-21 and IPC-4101B, tested using IPC-TM-650.  
BT-8813 is RoHS compliant in accordance to the EU Directive 2002/95/EC and its amendments.  
BT-8813 is QMFZ2 recognized and V-0 rated as per UL94 standard. Refer to File# E316839 under *Certifications* at [www.ul.com](http://www.ul.com)

**Details:**

PHYSICAL PROPERTIES	TEST METHOD	TYPICAL RESULTS
Color	-	Green
Support layer	-	Nil
Format	-	Both Side Tacky
Thickness	ASTM D374	40 mil (1.0 mm)
Specific Gravity	ASTM D792	2.43 g/cm <sup>3</sup>
Hardness (Shore 00)	ASTM D2240	57
Low Molecular Weight Siloxane Level		
Static Headspace Outgassing Method	EPA 5021	< 10 ppm
Solvent Extraction by GC-MS	EPA 8270D	<1000 ppm
Percent of Deflection		
• @ 10psi	LAB-STM-A4E	• 15%
• @ 50psi		• 40%
• @ 100psi		• 50%
Tensile Strength	ASTM D412	0.23 MPa
<b>ELECTRICAL PROPERTIES</b>		
Dielectric Constant		
• 1KHz	ASTM D150	• 5.15
• 1MHz		• 4.72
Dielectric Strength	ASTM D149 (Type 1)	6 KVolts
Dissipation Factor		
• 1KHz	ASTM D150	• 0.029
• 1MHz		• 0.007
Volume Resistivity	ASTM D257	2.10E <sup>12</sup> ohm.cm
<b>THERMAL PROPERTIES</b>		

Thermal Conductivity	ASTM E1530 (modified ASTM D5470)	2.47 W/mK
Thermal Impedance	ASTM E1530 (modified ASTM D5470)	0.61 C-in <sup>2</sup> /Watt
Continuous Use Temperature	Modified UL746B	-40°C to 150°C
Weight Loss, 24 hrs@200 C	LAB-STM-A8A	< 1%

**Available Forms:**

Tsoft® thermal management materials are available in Sheet Form, Standard and Special Configurations.

**Trademarks:**

ASTM: American Society for Testing and Materials (U.S.A.)

UL: Underwriters Laboratories Inc. (U.S.A.)

**Note:** All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

Product compliance information is based upon information provided by suppliers of the raw materials used by Brady to manufacture this product or based on results of testing using recognized analytical methods performed by a third party, independent laboratory. As such, Brady makes no independent representations or warranties, express or implied, and assumes no liability in connection with the use of this information.

**WARRANTY**

Brady products are sold with the understanding that the buyers will test them in actual use and determine for themselves their adaptability to their intended uses. Brady warrants to the buyers that its products are free from defects in material and workmanship, but limits its obligation under this warranty to replacement of the product shown to Brady's satisfaction to have been defective at the time Brady sold it. This warranty does not extend to any persons obtaining the product from the buyers. This warranty is in lieu of any other warranty, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose, and of any other obligations or liability on Brady's part. Under no circumstances will Brady be liable for any loss, damage, expense, or consequential damages of any kind arising in connection with the use, or inability to use, Brady's products.

Copyright 2016 Brady Corporation Asia Pte. Ltd. | All Rights Reserved  
Material may not be reproduced or distributed in any form without written permission.