BRADY BA-140  1 MIL RUBBER BASED ADHESIVE, SELF WOUND ON A SILICONE LINER

TDS No. BA-140  
Effective Date: 3/04/2019

Description:

GENERAL
Material Type: Self-Wound, unsupported adhesive
Adhesive: Permanent Rubber based

APPLICATIONS
BA-140 adhesive provides good bonding to a wide variety of substrates along with moderate temperature performance and good chemical resistance.

REGULATORY APPROVALS
For information on the Weee-RoHS compliance status for a Brady Product go to one of the following websites:
In Canada:  www.bradycanada.ca/weee-rohs
In Europe:  www.bradyeurope.com/rohs
In Japan:  www.brady.co.jp/products/labelsuse/rohs
All other regions:  www.bradyid.com/weee-rohs

Details:

<table>
<thead>
<tr>
<th>PHYSICAL PROPERTIES</th>
<th>TEST METHODS</th>
<th>AVERAGE RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness</td>
<td>ASTM D 1000</td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Liner</td>
<td>0.002 inch (0.0508 mm)</td>
</tr>
<tr>
<td></td>
<td>- Adhesive</td>
<td>0.001 inch (0.0254 mm)</td>
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</tbody>
</table>

To perform the following tests, the exposed adhesive is laminated to a 2 mil polyester film. Adhesion samples are dwelled on panel, for the indicated time period.

<table>
<thead>
<tr>
<th>Adhesion to:</th>
<th>ASTM D 1000</th>
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</thead>
<tbody>
<tr>
<td>- Stainless Steel</td>
<td>20 minute dwell</td>
</tr>
<tr>
<td></td>
<td>72 hour dwell</td>
</tr>
<tr>
<td>- Polypropylene</td>
<td>20 minute dwell</td>
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<tr>
<td></td>
<td>72 hour dwell</td>
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<tr>
<td>- Polycarbonate</td>
<td>20 minute dwell</td>
</tr>
<tr>
<td></td>
<td>72 hour dwell</td>
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</tbody>
</table>

Tack
ASTM D 2979
Polyken™ Probe Tack
1 second dwell
60 oz (500g)

SAFT
Shear Adhesion Failure Temperature°C
ASTM D4498-95
(25mm x 25mm x 1Kg)
102°C (215.6°F)

Shelf Life:
Shelf life is two years from the date of receipt for this product as long as this product is stored in its original packaging in an environment below 80° F (27° C) and 60% RH. It remains the responsibility of the user to assess the risk of using this product. We encourage customers to develop testing protocols that will qualify a product’s fitness for use in their actual application.

Trademarks:
ASTM: American Society for Testing and Materials (U.S.A.)
Polyken™ is a trademark of Testing Machines Inc.
S. I.: International System of Units
Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

Product compliance information is based upon information provided by suppliers of the raw materials used by Brady to manufacture this product or based on results of testing using recognized analytical methods performed by a third party, independent laboratory. As such, Brady makes no independent representations or warranties, express or implied, and assumes no liability in connection with the use of this information.

WARRANTY
Brady products are sold with the understanding that the buyers will test them in actual use and determine for themselves their adaptability to their intended uses. Brady warrants to the buyers that its products are free from defects in material and workmanship, but limits its obligation under this warranty to replacement of the product shown to Brady's satisfaction to have been defective at the time Brady sold it. This warranty does not extend to any persons obtaining the product from the buyers. This warranty is in lieu of any other warranty, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose, and of any other obligations or liability on Brady's part. Under no circumstances will Brady be liable for any loss, damage, expense, or consequential damages of any kind arising in connection with the use, or inability to use, Brady's products.