

**BRADY B-7519 THERMAL TRANSFER PRINTABLE GLOSSY WHITE POLYETHYLENE LABEL STOCK WITH A GENERAL PURPOSE PERMANENT ADHESIVE**

TDS No. B-7519  
Effective Date: 03/07/2019

**Description:**

**GENERAL**

**Print Technology:** Thermal transfer

**Material Type:** Polyethylene

**Finish:** Gloss

**Adhesive:** Permanent acrylic

**APPLICATIONS**

Component/Equipment ID, Barcoding, Asset tracking, Rating plates, general ID

**RECOMMENDED RIBBONS**

Brady Series R6000 Halogen Free

Brady Series R7961

Brady Series R7964 (alternate)

**MINIMUM APPLICATION TEMPERATURE**

5°C (41°F)

**REGULATORY APPROVALS**

For information on the Weee-RoHS compliance status for a Brady Product go to one of the following websites:

In Canada: [www.bradycanada.ca/weee-rohs](http://www.bradycanada.ca/weee-rohs)

In Europe: [www.bradyeurope.com/rohs](http://www.bradyeurope.com/rohs)

In Japan: [www.brady.co.jp/products/labelsuse/rohs](http://www.brady.co.jp/products/labelsuse/rohs)

All other regions: [www.bradyid.com/weee-rohs](http://www.bradyid.com/weee-rohs)

**Details:**

PHYSICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS
Thickness	ASTM D1000 - Substrate - Adhesive - Total (excluding liner)	0.082 mm (0.0032 inch) 0.018 mm (0.0007 inch) 0.1 mm (0.0039 inch)
Adhesion to:	ASTM D1000	
- Stainless Steel	20 minute dwell 24 hour dwell	29 N/100 mm (27 oz/inch) 51 N/100 mm (47 oz/inch)
- Polypropylene	20 minute dwell 24 hour dwell	30 N/100 mm (28 oz/inch) 37 N/100 mm (34 oz/inch)
- Smooth Acrylic Powder	20 minute dwell	36 N/100 mm (33 oz/inch)
Coated Aluminium	24 hour dwell	36 N /100 mm (33 oz/inch)

Performance properties tested on B-7519 printed with the Brady Series R6000 Halogen Free, the Brady Series R7961 and the Brady Series R7964 thermal transfer ribbons. Printed samples of B-7519 were laminated to aluminium and allowed to dwell 24 hours before exposure to the indicated environmental conditions. Unless noted, results are the same for the tested ribbons.

PERFORMANCE PROPERTIES	TEST METHODS	TYPICAL RESULTS
High Service Temperature	30 days at 80°C (176°F)	No visible effect
Low Service Temperature	30 days at -40°C (-40°F)	No visible effect
Humidity Resistance	30 days at 37°C (99°F), 95 % R.H.	No visible effect
UV Light Resistance	30 days in Xenon Test Chamber	No visible effect
Weatherability	ASTM G154 30 days in QUV	No visible effect

Abrasion Resistance	Taber Abraser, CS-10 grinding wheels, 250 g/arm, 100 cycles (Fed.Std. 191A, method 5306)	R6000 Halogen free and R7964 : No visible effect R7961: Moderate print removal but print remains legible
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<b>PERFORMANCE PROPERTY</b>	<b>CHEMICAL RESISTANCE</b>
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Samples were printed with the Brady Series R6000 Halogen Free, the Brady Series R7961 and the Brady Series R7964 thermal transfer ribbons. Printed samples were laminated to aluminium panels and allowed to dwell 24 hours prior to testing. Test conducted at room temperature. Testing consisted of a 30 minute immersion in the specified test fluid. After immersion the samples were rubbed 10 times with cotton swabs saturated with the test fluid.

CHEMICAL REAGENT	EFFECT TO LABEL STOCK	SUBJECTIVE OBSERVATION OF VISUAL CHANGE					
		EFFECTS TO PRINTED IMAGE					
		R6000 Halogen Free		R7961		R7964	
		WITHOUT RUB	WITH RUB	WITHOUT RUB	WITH RUB	WITHOUT RUB	WITH RUB
Isopropanol	No visible effect	1	1	1	3	1	1
N-hexane	No visible effect	1	1	1	1	1	1
Toluene	No visible effect	1	5	2	5	1	5
Deionized water	No visible effect	1	1	1	1	1	1
Acetone	No visible effect	1	5	2	5	2	5
Methyl Ethyl Ketone (MEK)	No visible effect	1	5	3	5	1	5
10% H <sub>2</sub> SO <sub>4</sub>	No visible effect	1	1	1	1	1	1
5% NaOH	No visible effect	1	1	1	1	1	1
Skydrol® 500B-4	No visible effect	1	3	1	5	1	5
Ethanol	No visible effect	1	3	1	5	1	1
ASTM#3 oil	No visible effect	1	1	1	5	1	5
Diesel	No visible effect	1	1	1	1	1	1
Gasoline	No visible effect	1	3	1	5	1	1
DOT-4 brake fluid	No visible effect	1	5	1	5	1	5

Rating Scale:

- 1= no visible effect
- 2= slight smear or print removal, detectable but minimal smear
- 3= moderate smear or print removal (print still legible)
- 4= severe smear or print removal (print illegible or just barely legible)
- 5= complete print and/or topcoat removal

**Shelf Life:**

Shelf life is two years from the date of receipt for this product as long as this product is stored in its original packaging in an environment below 80° F (27° C) and 60% RH. It remains the responsibility of the user to assess the risk of using this product. We encourage customers to develop testing protocols that will qualify a product's fitness for use in their actual application.

**Trademarks:**

ASTM: American Society for Testing and Materials (U.S.A.)  
Skydrol® is a registered trademark of Solutia Inc.

**Note:** All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

Product compliance information is based upon information provided by suppliers of the raw materials used by Brady to manufacture this product or based on results of testing using recognized analytical methods performed by a third party, independent laboratory. As such, Brady makes no independent representations or warranties, express or implied, and assumes no liability in connection with the use of this information.

**WARRANTY**

Brady products are sold with the understanding that the buyers will test them in actual use and determine for themselves their adaptability to their intended uses. Brady warrants to the buyers that its products are free from defects in material and workmanship, but limits its obligation under this warranty to replacement of the product shown to Brady's satisfaction to have been defective at the time Brady sold it. This warranty does not extend to any persons obtaining the product from the buyers. This warranty is in lieu of any other warranty, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose, and of any other obligations or liability on Brady's part. Under no circumstances will Brady be liable for any loss, damage, expense, or consequential damages of any kind arising in connection with the use, or inability to use, Brady's products.

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